

Hastamat
PIEPENBROCK GROUP



LoeschPack
PIEPENBROCK GROUP



**We love packaging
your ideas...**

We look forward to seeing you at interpack!
May 7 to 13, 2026 • Düsseldorf • Hall 14, Stand C22



interpack
PROCESSING & PACKAGING



“We offer you specific packaging solutions that are precisely tailored to your products and requirements.”

Olaf Piepenbrock

Pioneering packaging solutions with turnkey service

Your high-quality and versatile products deserve packaging that is flawless, efficient, and sustainable. Hastamat and LoeschPack deliver innovative, efficient system solutions customized to your most demanding packaging challenges in keeping with our slogan “Packaging your ideas.” Our machines and packaging lines are precisely adapted to your needs, delivering reliable, fast, and flexible performance. We also provide continuous turnkey service that is available throughout the world.

At interpack 2026, the sister companies are focusing on their combined technical expertise: Hastamat and LoeschPack will showcase a joint packaging line at their trade fair booth. You can expect a customized solution in which innovative packaging machines operate in perfect harmony.

As part of the Piepenbrock corporate group, an owner-operated, fourth-generation family business with 26,800 employees, we pursue a clear goal: your sustainable business success. We view our customers as partners, maintain a close dialogue with them, and let their requirements set the standard for our actions. Their ideas, experience, and suggestions directly shape our innovation process. We look forward to welcoming you to our trade fair booth at Stand C22 in Hall 14 at interpack 2026 in Düsseldorf. We also look forward to speaking with you there in person.

Olaf Piepenbrock
Managing Partner
Piepenbrock Group



Packaging technology tailored to customer requirements

Hastamat is a leading manufacturer of premium packaging machines and complete packaging systems. The German specialist from Lahnau designs and manufactures system solutions customized to its customers' needs. Whether sophisticated special packaging, recyclable packaging materials, or the most stringent hygiene and product-safety standards, the manufac-

turer turns unique ideas and requirements into reality through creativity, innovation, and many years of experience. It does so by focusing on high-performance, efficient, and cost-effective machines and systems.

For more information, scan here:



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Hastamat provides the right solution for every stage of the packaging process, from infeed to the sales tray, and from individual machines to complete lines.

To support its offerings, Hastamat relies on comprehensive, global service that includes everything from planning and installation to after-sales service.

In this way, the packaging machinery manufacturer fulfills its promise of "Packaging your ideas."

Product range

- Feeding, distribution, and buffer systems
- Multihead weighers
- Dosing systems
- Counting systems
- Product transfer systems
- Vertical form-, fill- and seal machines
- Systems for stackable chips
- Packaging lines

Sectors

- Snacks and crackers
- Confectionery
- Fresh and frozen food
- Sticks
- Cookies
- Stackable chips
- Powder
- Pet food
- Non-food





Perfectly portioned stackable chips

SCA-series - Packaging system for stackable chips

With its fully automatic stackable chip system, Hastamat demonstrates a revolutionary machine concept. The servo-controlled SCA-series hygienically, gently, and efficiently packages stackable chips from 25 to 200 grams. After the stackable chips are fed into up to 24 lanes, a unique weighing technology portions them to the exact weight, eliminating unintentional product overfill and waste.

The SCA packs the weighed products into cans or trays individually according to meet customer requirements. It processes a variety of can sizes and shapes, formats, and packaging types. Cleaning the system is effortless, as users can remove all product-contact parts without tools.



Efficiently weighing food

Multihead weigher CP in hygienic design

Hastamat's motor-driven combination weigher, built to hygienic design standards, provides a packaging solution for fresh and frozen foods. The frameless system was specifically designed for use in wet environments. The scale counts and weighs products with exceptional precision, completing up to 220 weighings per minute. Incorrect weights are automatically rejected. In the special version designed for stick-shaped products, the CP-series multihead weigher can handle salami sticks up to 220 millimeters long.



A specially adapted product transfer can be flexibly integrated with downstream packaging systems. Various components can be selectively placed in separate chambers, allowing mixed-product trays to be easily implemented.

In addition to outstanding performance, the multihead weigher delivers rapid format changeovers and requires minimal cleaning effort. A dedicated control cabinet positioned outside the product area gives operators easy access to the weigher. All parts that contact the product can be replaced without tools.



Packaging a variety of products to meet customer requirements

Vertical form, fill and seal machine RM-270

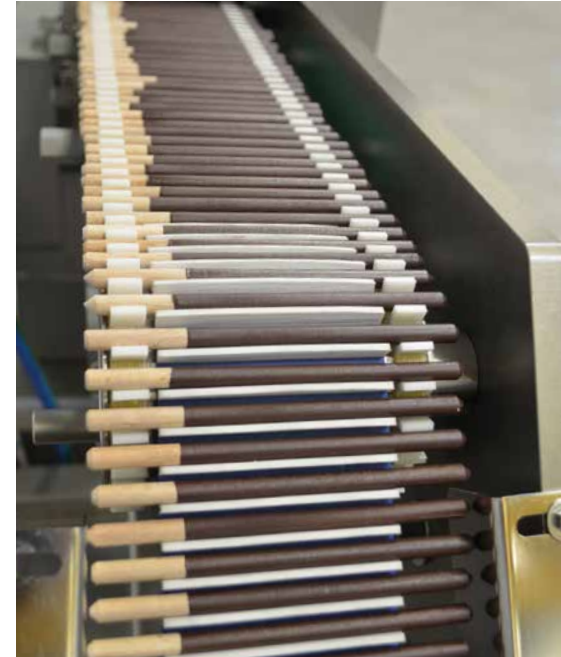
Hastamat demonstrates how products are packed into flat pouches with integrated zip closures using the RM-270 vertical flow wrapping machine. In the high-performance range, the stainless-steel-enclosed system processes fresh and frozen foods, stick-shaped products, snacks and crackers, cookies and confectionery. In doing so, the machine meets the stringent standards of the food industry. The RM-270 can form, fill, and seal up to 250 pouches per minute in a variety of shapes and materials, including recyclable packaging materials. Various add-on units can be flexibly combined. The special hygienic design enables short changeover and cleaning times as well as easy format changes.



Counting and portioning stick-shaped products

ZA-series counting system

With its high-performance counting system, Hastamat is bringing a packaging solution for all industrial sectors to interpack. Customized feeding systems transport products such as delicate chocolate-coated sticks and wafer rolls to the counting stations. There, the ZA-series accurately counts and gently dispenses individual items at speeds of up to 70 portions per minute per lane. Sensors and a reject system ensure that only flawless items are packed into tubular bags, cans, or trays. The modular counting system provides exceptional flexibility when combined with feeding, buffering, and transfer devices, and can be adapted to any performance range. Stick-shaped products of various dimensions can be processed simultaneously without difficulty.



Sticks and Snacks packaged at high speed

Vertical form, fill and seal machine RM-120-HS

Hastamat is also introducing a new vertical form, fill and seal technology with the RM-120-HS. At the trade fair booth, the machine manufacturer is showcasing a space-saving packaging solution for sticks and snacks paired with the CP-16-S32 multihead weigher in its stick configuration. The servo-driven transfer system of the flow wrapping machine packages products in the high-performance range, handling up to 170 bags of vertically aligned sticks or up to 250 bags of bulk goods. In addition to its speed, the RM-120-HS features technical refinements that ensure continuous production. The integrated autoslicing system automatically changes film rolls and simplifies adjustment of the

format. A self-diagnostics tool with OPC UA connectivity facilitates system maintenance.



Consolidated expertise delivers custom solutions

Integrated packaging line

Hastamat and LoeschPack will premiere their new joint packaging line at interpack 2026. At the fair, visitors will be able to watch live as small, rectangular confections are efficiently, precisely, and gently packed step by step using recyclable packaging materials.

The line integrates the following systems:

1. LoeschPack: Feeding and distribution system LOMATIC
2. LoeschPack: Horizontal flow wrapping system FHW-S
3. Hastamat: Multihead weigher CP-14
4. Hastamat: Compact bagging machine KBM

The modular LOMATIC feeds downstream machines across all performance ranges. Products are sorted and loaded into the horizontal flow wrapping machine FHW-S. With an output of up to 2,100 items per minute, products are wrapped in paper and transferred onto an inclined conveyor.

In the next step, the fully automated CP-14 multihead weigher accurately and reliably weighs and counts products at up to 140 weighing operations per minute. Depending on the version, the same machine can process both chunky and bar-shaped products. Format components can be easily replaced.

The new compact bagging machine packs products into block-bottom pouches, producing square-sealed bags that are filled and sealed directly on the belt. The top seam is folded over once and fitted with an adhesive label.

This machine can also produce other top-of-pouch styles, such as a header-style top with a clip or tin tie, or a top folded several times and secured with a label or adhesive tape. Thanks to its flexible design, the KBM accommodates a wide range of products and can be operated in tandem with the multihead weigher.



Precision and passion for perfect packaging processes

Whether it's chocolate, cookies or wafers, chewing gum or confectionery, pharmaceuticals, granola or protein bars, or sophisticated non-food products, LoeschPack machines and systems package products safely, efficiently, and automatically.

Since 1919, the Altendorf-based German manufacturer has been developing system solutions to meet a variety of requirements in the packaging process. LoeschPack designs packaging systems that combine precision, reliability, and gentle product handling, tailored to meet the requirements of international customers.



For more information, scan here:



LoeschPack
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Each of your products has its own unique requirements for an appropriate packaging solution. "Packaging your ideas..." means application-specific development, engineering expertise, and extensive experience in packaging machinery manufacturing.

Product range

- Complete packaging systems
- Feeding, distributing, and buffering
- HFFS flow wrapping systems
- Fold wrapping machines
- Cartoning systems
- Special-purpose machines

Sectors

- Chocolate
- Chewing gum and confectionery
- Cookies and wafers
- Granola and protein bars
- Pharmaceuticals
- Food and non-food



Packaging machines fed efficiently

LOMATIC feeding and distribution system

LoeschPack presents its modular LOMATIC System as a component of the packaging line shared with Hastamat. In addition to a wide performance range, the feeding and distribution system is also designed to accommodate special customer requirements.

The LOMATIC receives products from upstream processing equipment. In addition to chocolate, the system also feeds cookies, wafers, and granola bars. LOMATIC feeds downstream machines with precise timing at a rate of up to 190 rows per

minute. The hygienic design allows for easy cleaning and rapid format changeovers while retaining a compact footprint, which represents a clear advantage in flexible production environments.



Optimized system for flow packs

Horizontal flow-wrapping machine FHW-S

LoeschPack's new FHW-S is a compact, low-maintenance flow wrapping machine engineered for high accessibility and efficient processes.

The high-performance system requires no external compressed air, thus reducing energy consumption and operating effort. Intuitive operation, optimized film guidance, and rapid format changeovers ensure stable production while minimizing downtime.

In combination with a product-specific feeding system, the FHW-S can deliver up to 2,100 products per minute at film speeds of up to 205 meters per minute. Alternative paper-based packaging materials can also be processed. In addition, integrated 3D inspection systems help ensure consistently high product and packaging quality.



A new chapter in chocolate packaging

Two-stage fold wrapping machine LTS-DUO

At interpack, you can discover the world premiere of the LTS-DUO, a newly engineered, two-stage fold wrapping machine from the L series. This innovative machine concept delivers high performance of up to 275 bars per minute, along with flexible application options and precise packaging quality, all implemented in a compact design suited to modern production environments.

Built on decades of experience and close collaboration with customers worldwide,

the machine is engineered to meet today's needs: efficient processes, reduced energy consumption, rapid format changeovers, and an accessible, thoughtful design layout for maintenance and cleaning.

See the system live in operation for the first time and experience how modern technology and practical design combine to deliver powerful, cost-effective packaging solutions.



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Discover the LTS-DUO!
Hall 14, Stand C22



Chocolate products, optimally protected



Fold wrapping machine with RCB-HS wrapping head

With the RCB-HS wrapping head machine, LoeschPack presents a high-performance packaging solution for small chocolate products. In the sealing version, the machine combines classic fold wrapping with an all-around and tight hot sealing system. The RCB-HS can process up to 600 products per minute.

The technology is based on an all-around “film-to-film” sealing method with paper-based packaging material. This creates a well-defined, tight packaging space that helps ensure consistent package integrity even in harsh climatic conditions and on international transport routes. Precisely coordinated folding elements then create a fold wrap that delivers a high-quality, premium look. The hygienic, compact design makes cleaning and

maintenance effortless. The RCB-H fold wrapping machine features an extended format range and can process up to 450 small bars per minute. In open fold wrapping, the machine can even produce up to 800 products per minute.



Chewing gum, confectionery, and more

The right solution for your product

Whether chewing gum or confectionery, LoeschPack offers packaging solutions tailored to each product's format and process requirements. From buffering systems that increase efficiency, through product feeding and handling, to primary packaging, secondary packaging, and display cartons, we develop end-to-end concepts for the entire line.

LoeschPack also designs and manufactures tailored equipment for complete packaging systems. Under the guiding principle of “Packaging your ideas...”, solutions are created that are not off-the-shelf but custom-designed to meet each client's unique requirements. Customers contribute their ideas, products, and requirements while LoeschPack handles the technical development and delivers the right packaging and machinery solution.

This results in concepts that integrate functionality, packaging quality, and process reliability, tailored to the specific production requirements. Trade fair visitors can explore the wide range of solutions and the possibilities offered by customized line concepts.



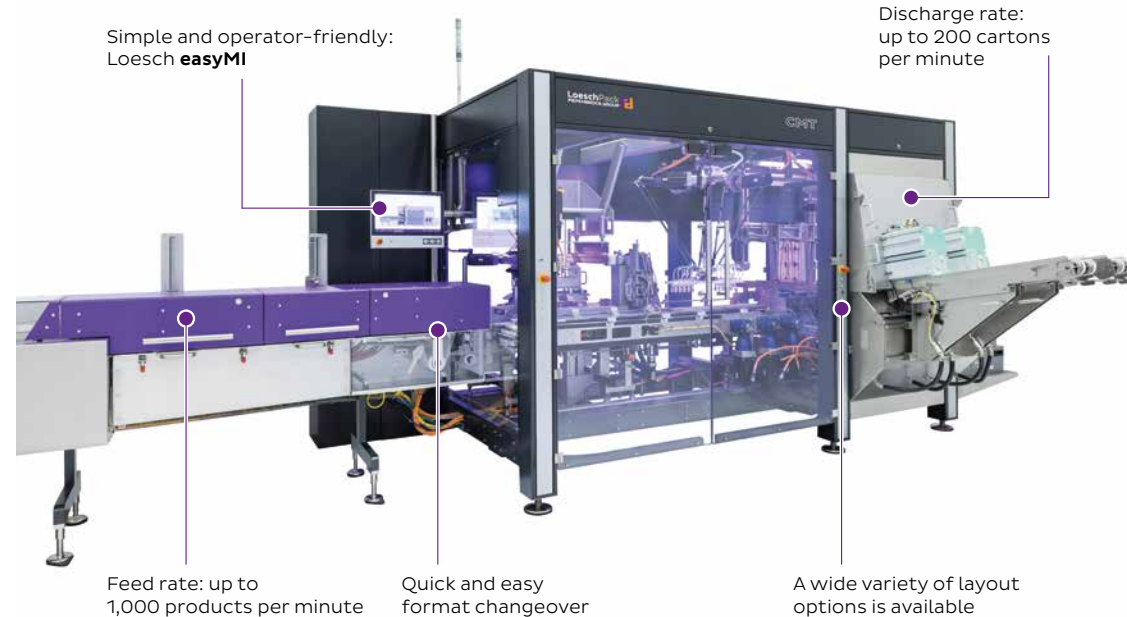
Securely packaged for point-of-sale display

CMT cartoning machine

To deliver a compelling point-of-sale presentation, LoeschPack is showcasing its CMT cartoning machine. The compact C-series system produces a wide range of display cartons. To do this, the machine forms flat carton blanks into folded cartons. It fills the cartons with confectionery, food, and non-food products, then closes them. In its peak performance range, the CMT feeds up to 1,000 products per minute. In doing so, it achieves a maximum output of up to 200 cartons.

The platform's modular architecture offers flexibility. The cartoning machine handles products placed horizontally, upright, or on their sides. Various requirements can be integrated seamlessly, such as an inline high-performance infeed, a 90-degree infeed, or a version with a transformation

wheel. This also applies to cartons with and without lids. Another advantage is that the new CMT cartoning machine perfectly complements the end-of-line packaging concept.



Whether as a high-speed inline variant, a classic 90-degree infeed, or with a transformation wheel, the CMT cartoning system comes in multiple configurations, each tailored to the product's requirements.

Comprehensive turnkey service throughout the world

LoeschPack and Hastamat support you at every stage of your packaging solution's lifecycle, from initial concept to ongoing operation. Even in the pre-sales phase, you benefit from application-specific consulting and sound project planning. At the trade fair, we will also be showcasing our digital services, which range from fast spare-parts identification to remote support and data-driven analysis for day-to-day production.

Our teams remain at your side after the sale, assisting with technical support, training, and service. We provide support regardless of location through international networks and regional partnerships.

This is how we lay the foundation for a stable, transparent, and efficiently supported packaging process.



End-to-end packaging solutions

	Feeding, distributing, buffering	Weighing and dosing	Primary packaging	Secondary packaging	Cartoning
Stackable chips	•	•	•	•	•
Hygienic design (food)	• •	•	• •	• •	•
Snacks and confectionery	• •	•	• •	• •	•
Sticks	•	•	•	•	•
Non-food	• •	•	• •	• •	•
Chocolate	•	•	•	• •	•
Granola bars and protein bars	•		•	• •	•
Chewing gum	•	•	• •	• •	•
Cookies and wafers	•	•	•	• •	•
Confectionery	•	•	• •	• •	•
Pharmaceuticals	•		•	•	•

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